

TEST REPORT

Test Report # 20H-000982 Date of Report Issue: April 23, 2020
Date of Sample Received: February 27, 2020 Pages: Page 1 of 29

CLIENT INFORMATION:

Company: Polyconcept GBS
Recipient: Lareina Qin
Recipient Email: Lareina.Qin@Polyconceptgbs.com



SAMPLE INFORMATION:

Description: CamelBak Eddy 25oz, CamelBak Podium® 3.0 21oz, CamelBak Chute® Mag 32oz, CamelBak Eddy®+ 20oz, CamelBak Chute® Mag 25oz, CamelBak Podium® 3.0 Chill 21oz, CamelBak Eddy®+ Copper Vacuum Bottle 20oz, CamelBak Hot Cap Copper Vacuum Tumbler 20oz

Article No.:	Refer to Page 2 to 3	Purchase Order Number:	Refer to Page 2 to 3
Factory No.:	-	Toy Co./Agency:	-
Vendor No.:	11617	Country of Origin:	China
Country of Distribution:	United States, Canada	Labeled Age Grade:	-
Quantity Submitted:	Refer to Page 2 to 3	Requested Age Grade:	-
Testing Period:	02/28/2020 – 03/10/2020	Tested Age Grade:	-

OVERALL RESULT:

 **PASS**

Refer to page 4 for test result summary and appropriate notes.

QIMA Testing (HK) Limited



Loska Yeung Lok Ka
Assistant Manager, Chemical Laboratory

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ARTICLE/ PO NO./ QUANTITY SUBMITTED DETAILED:

Style description	Article No.	PO No.	Qty.
CamelBak Eddy 25oz	1627-04 CA	1819895	6 pcs
	1627-04 CL	1819899	6 pcs
	1627-04 CRDL	1803029	6 pcs
	1627-04 LA	1803020	6 pcs
	1627-04 OXFD	1819903	6 pcs
	1627-04 TUBL	1803013	6 pcs
	1627-04 HTGR	1813833	6 pcs
	1627-04 IRIS	1813835	6 pcs
	1627-04 SPTC	1813831	6 pcs
CamelBak Podium® 3.0 21oz	1627-02 BK	1811299	6 pcs
	1627-02 WH	1811283	6 pcs
	1627-02 CL	1811282	6 pcs
	1627-02 RD	1811288	6 pcs
	1627-02 SM	1811284	6 pcs
	1627-02 OXFD	1811281	6 pcs
CamelBak Chute® Mag 32oz	1627-08 CA	1819913	6 pcs
	1627-08 OXFD	1803057	6 pcs
CamelBak Eddy®+ 20oz	1627-09 CA	1832223	6 pcs
	1627-09 CL	1819918	6 pcs
	1627-09 OXFD	1819921	6 pcs
CamelBak Chute® Mag 25oz	1627-10 CRDL	1839953	6 pcs
	1627-10 CA	1819922	6 pcs
	1627-10 CL	1819924	6 pcs
	1627-10 OXFD	1819926	6 pcs
CamelBak Podium® 3.0 Chill 21oz	1627-12 BK	1811274	6 pcs
	1627-12 WH	1811237	6 pcs
	1627-12 OXFD	1811291	6 pcs
CamelBak Eddy®+ Copper Vacuum Bottle 20oz	1627-13 JET	1816788	6 pcs
	1627-13 NY	1816787	6 pcs
	1627-13 WH	1816786	6 pcs

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ARTICLE/ PO NO./ QUANTITY SUBMITTED DETAILED:

Style description	Article No.	PO No.	Qty.
CamelBak Hot Cap Copper Vacuum Tumbler 20oz	1627-14 JET	1816785	6 pcs
	1627-14 WH	1816783	6 pcs

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TEST RESULTS SUMMARY:

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings
PASS	California Proposition 65, Total Lead in Paints and Surface Coatings
PASS	California Proposition 65, Total Lead in Substrate Materials
PASS	California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)
PASS	FDA GRAS Specifications, Total Chromium in Stainless Steel Food Containers [#]
PASS	Client's Requirement, Bisphenol A [#]
PASS	FDA 21 CFR 177.1210, Closures with Sealing Gaskets [#]
PASS	FDA 21 CFR 177.1520, Polyethylene Homopolymers
PASS	FDA 21 CFR 177.1520, Polypropylene Copolymers
PASS	FDA 21 CFR 177.2420, Polyester Resins, Cross-Linked [#]
PASS	FDA 21 CFR 177.2470, Polyoxymethylene Copolymers [#]
PASS	FDA 21 CFR 177.2600, Rubber
PASS	Canadian Surface Coating Materials Regulations SOR/2016-193, Total Lead in Surface Coating Materials
PASS	Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content

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DETAILED RESULTS:

CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings

Test Method: CPSC-CH-E-1003-09.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3+4	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	---	---	90
Conclusion	PASS	PASS	PASS	---	---	

Note:
 ppm (Parts per million) = mg/kg (Milligrams per kilogram)
 LT = Less than
 ND = Not detected (Reporting Limit = 20 ppm)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

DETAILED RESULTS:

California Proposition 65, Total Lead in Paints and Surface Coatings

Test Method: CPSC-CH-E-1003-09.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3+4	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	---	---	90
Conclusion	PASS	PASS	PASS	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

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DETAILED RESULTS:

California Proposition 65, Total Lead in Substrate Materials

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	7+8+9	10+11+12	13+14+15	16+17+18	19+20+21	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	22+23+24	25+26+27	28+29	30+31	32+33	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	34+35	36+37+38	39+40+41	51	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	---	100
Conclusion	PASS	PASS	PASS	PASS	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

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DETAILED RESULTS:

California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		1	2	3+4	7+8+9	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:
 The specification is quoted from client's requirement.

DETAILED RESULTS:

California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		10+11+12	13+14+15	16+17+18	19+20+21	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:
 The specification is quoted from client's requirement.

DETAILED RESULTS:

California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		22+23+24	25+26+27	28+29	30+31	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:
 The specification is quoted from client's requirement.

DETAILED RESULTS:

California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		32+33	34+35	36+37+38	39+40+41	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:
 The specification is quoted from client's requirement.

DETAILED RESULTS:

FDA GRAS Specifications, Total Chromium in Stainless Steel Food Containers

Test Method: In-House Method[#]
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	50	---	---	---	---	Limit (% m/m)
Test Item	Result (% m/m)	Result (% m/m)	Result (% m/m)	Result (% m/m)	Result (% m/m)	
Total Chromium (Cr)	16.5	---	---	---	---	GT 16
Conclusion	PASS	---	---	---	---	

Note:
 % m/m = Percent by mass
 GT = Greater than

Remark:
 The limit is quoted from NSF/ANSI 51-2012 Section 4.2.1.

DETAILED RESULTS:

Client's Requirement, Bisphenol A

Test Method: In-House Method#
 Analytical Method: Liquid Chromatography with Fluorescence Detection,
 Liquid Chromatography-Mass Spectrometer (LC-MS)

Specimen No.		5	6	7	8	Limit (ppm)
Test Item	CAS No.	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A (BPA)	80-05-7	ND	ND	ND	ND	ND
Conclusion		PASS	PASS	PASS	PASS	

Specimen No.		9	10	11	12	Limit (ppm)
Test Item	CAS No.	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A (BPA)	80-05-7	ND	ND	ND	ND	ND
Conclusion		PASS	PASS	PASS	PASS	

Specimen No.		13	14	15	16	Limit (ppm)
Test Item	CAS No.	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A (BPA)	80-05-7	ND	ND	ND	ND	ND
Conclusion		PASS	PASS	PASS	PASS	

Specimen No.		17	18	19	20	Limit (ppm)
Test Item	CAS No.	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A (BPA)	80-05-7	ND	ND	ND	ND	ND
Conclusion		PASS	PASS	PASS	PASS	

Note:
 ppm (Parts per million) = mg/kg (Milligrams per kilogram)
 LT = Less than
 ND = Not Detected (Reporting Limit = 1 ppm)

DETAILED RESULTS:

Client's Requirement, Bisphenol A

Test Method: In-House Method#
 Analytical Method: Liquid Chromatography with Fluorescence Detection,
 Liquid Chromatography-Mass Spectrometer (LC-MS)

Specimen No.	21	22	23	24	Limit (ppm)
Test Item CAS No.	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A (BPA) 80-05-7	ND	ND	ND	ND	ND
Conclusion	PASS	PASS	PASS	PASS	

Specimen No.	25	26	27	28	Limit (ppm)
Test Item CAS No.	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A (BPA) 80-05-7	ND	ND	ND	ND	ND
Conclusion	PASS	PASS	PASS	PASS	

Specimen No.	29	36	37	38	Limit (ppm)
Test Item CAS No.	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A (BPA) 80-05-7	ND	ND	ND	ND	ND
Conclusion	PASS	PASS	PASS	PASS	

Specimen No.	39	40	41	42	Limit (ppm)
Test Item CAS No.	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A (BPA) 80-05-7	ND	ND	ND	ND	ND
Conclusion	PASS	PASS	PASS	PASS	

Note:
 ppm (Parts per million) = mg/kg (Milligrams per kilogram)
 LT = Less than
 ND = Not Detected (Reporting Limit = 1 ppm)

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DETAILED RESULTS:

FDA 21 CFR 177.1210, Closures with Sealing Gaskets

Test Method: FDA 21 CFR 177.1210#

Specimen No.			47	48	RL (ppm)	Limit (ppm)
Test Item	Test Condition		Result (ppm)	Result (ppm)		
	Temp.	Duration				
Distilled water extractive	Fill boiling	Until Cool to 100°F	ND	12	10	50
Conclusion			PASS	PASS		

Specimen No.			49	---	RL (ppm)	Limit (ppm)
Test Item	Test Condition		Result (ppm)	Result (ppm)		
	Temp.	Duration				
Distilled water extractive	Fill boiling	Until Cool to 100°F	ND	---	10	50
Conclusion			PASS	---		

Note:

Temp. = Temperature

°F = Degree Fahrenheit

ppm (Parts per million) = mg/kg (Milligrams per kilogram foodstuff)

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1210 Table 2 Section 2.

By client's request, selected components were conducted for this section.

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DETAILED RESULTS:

FDA 21 CFR 177.1210, Closures with Sealing Gaskets

Test Method: FDA 21 CFR 177.1210#

Specimen No.			43	44	RL (ppm)	Limit (ppm)
Test Item	Test Condition		Result (ppm)	Result (ppm)		
	Temp.	Duration				
Distilled water extractive	120°F	24 hours	ND	ND	10	50
Conclusion			PASS	PASS		

Specimen No.			45	46	RL (ppm)	Limit (ppm)
Test Item	Test Condition		Result (ppm)	Result (ppm)		
	Temp.	Duration				
Distilled water extractive	120°F	24 hours	ND	ND	10	50
Conclusion			PASS	PASS		

Note:

Temp. = Temperature

°F = Degree Fahrenheit

ppm (Parts per million) = mg/kg (Milligrams per kilogram foodstuff)

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1210 Table 2 Section 2.

By client's request, selected components were conducted for this section.

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DETAILED RESULTS:

FDA 21 CFR 177.1520, Polyethylene Homopolymers

Test Method: FDA 21 CFR 177.1520

Specimen No.			17	---		
Test Item	Temp.	Duration	Result	Result	RL	Limit
Density (g/cc)	NA	NA	0.913	---	NA	0.85-1.00
n-Hexane extractive (%)	50°C	2 hours	0.6	---	0.4	5.5
Xylene extractive (%)	Reflux	2 hours or until total dissolved	2.6	---	1.0	11.3
Conclusion			PASS	---		

Note:

Temp. = Temperature

°C = Degree Celsius

g/cc = Grams per cubic centimeter

% = Percent by weight

NA = Not applicable

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1520 (c) 2.1.

By client's request, selected component was conducted for this section.

DETAILED RESULTS:

FDA 21 CFR 177.1520, Polypropylene Copolymers

Test Method: FDA 21 CFR 177.1520

Specimen No.			5	---		
Test Item	Temp.	Duration	Result	Result	RL	Limit
Density (g/cc)	NA	NA	0.896	---	NA	0.85-1.00
n-Hexane extractive (%)	50°C	2 hours	2.1	---	0.4	5.5
Xylene extractive (%)	Reflux	2 hours or until total dissolved	21.1	---	1.0	30
Conclusion			PASS	---		

Note:

Temp. = Temperature

°C = Degree Celsius

g/cc = Grams per cubic centimeter

% = Percent by weight

NA = Not applicable

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

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By client's request, selected component was conducted for this section.

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DETAILED RESULTS:

FDA 21 CFR 177.2420, Polyester Resins, Cross-Linked

Test Method: FDA 21 CFR 177.2420[#]

Specimen No.			19	20	RL (mg/in ²)	Limit (mg/in ²)
Test Item	Test Condition		Result (mg/in ²)	Result (mg/in ²)		
	Temp.	Duration				
Distilled water extractive	Fill boiling	Until Cool to 100°F	0.042	0.042	0.01	0.1
Conclusion			PASS	PASS		

Specimen No.			21	22	RL (mg/in ²)	Limit (mg/in ²)
Test Item	Test Condition		Result (mg/in ²)	Result (mg/in ²)		
	Temp.	Duration				
Distilled water extractive	Fill boiling	Until Cool to 100°F	0.030	0.041	0.01	0.1
Conclusion			PASS	PASS		

Specimen No.			23	24	RL (mg/in ²)	Limit (mg/in ²)
Test Item	Test Condition		Result (mg/in ²)	Result (mg/in ²)		
	Temp.	Duration				
Distilled water extractive	Fill boiling	Until Cool to 100°F	0.034	0.044	0.01	0.1
Conclusion			PASS	PASS		

Note:

Temp. = Temperature

°F = Degree Fahrenheit

mg/in² = Milligrams per square inch

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

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DETAILED RESULTS:

FDA 21 CFR 177.2420, Polyester Resins, Cross-Linked

Test Method: FDA 21 CFR 177.2420[#]

Specimen No.			25	26	RL (mg/in ²)	Limit (mg/in ²)
Test Item	Test Condition		Result (mg/in ²)	Result (mg/in ²)		
	Temp.	Duration				
Distilled water extractive	Fill boiling	Until Cool to 100°F	0.044	0.034	0.01	0.1
Conclusion			PASS	PASS		

Specimen No.			27	---	RL (mg/in ²)	Limit (mg/in ²)
Test Item	Test Condition		Result (mg/in ²)	Result (mg/in ²)		
	Temp.	Duration				
Distilled water extractive	Fill boiling	Until Cool to 100°F	0.030	---	0.01	0.1
Conclusion			PASS	---		

Note:

Temp. = Temperature

°F = Degree Fahrenheit

mg/in² = Milligrams per square inch

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.2420 (c).

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DETAILED RESULTS:

FDA 21 CFR 177.2470, Polyoxymethylene Copolymers

Test Method: FDA 21 CFR 177.2470[#]

Polyoxymethylene Copolymer in the Finished Form

Specimen No.			28	RL	Limit
Test Item	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (mg/in ²)	Fill boiling	Until Cool to 100°F	ND	0.1	0.5
Conclusion			PASS		

Polyoxymethylene Copolymer in the Form of Particles

Specimen No.			28	RL	Limit
Test Item	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (% m/m)	Reflux	6 hours	ND	0.02	0.20
n-Heptane extractive (% m/m)	Reflux	6 hours	0.033	0.02	0.15
Conclusion			PASS		

Note:

Temp. = Temperature

°F = Degree Fahrenheit

mg/in² = Milligrams per square inch

% m/m = Percent by mass

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.2470 (d).

By client's request, selected component was conducted for this section.

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DETAILED RESULTS:

FDA 21 CFR 177.2600, Rubber

Test Method: FDA 21 CFR 177.2600

Specimen No.		37		Result	RL	Limit
Test Item	Test Condition		Result			
	Temp.	Duration				
Distilled water extractive (mg/in ²)	Reflux	First 7 hours	ND	2	20	
Distilled water extractive (mg/in ²)	Reflux	Succeeding 2 hours	ND	0.1	1	
Conclusion			PASS			

Note:

Temp. = Temperature

mg/in² = Milligrams per square inch

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.2600 (e).

From Client's information, rubber article was intended for repeated use in contact with aqueous food only, therefore n-hexane extractive was not conducted.

By client's request, selected component was conducted for this section.

DETAILED RESULTS:

Canadian Surface Coating Materials Regulations SOR/2016-193, Total Lead in Surface Coating Materials

Test Method: CPSC-CH-E-1003-09.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3+4	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	---	---	90
Conclusion	PASS	PASS	PASS	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content

Test Method: ASTM F963-17 Clause 8.3.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3+4	7+8+9	10+11+12	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	ND	ND	ND	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	13+14+15	16+17+18	19+20+21	22+23+24	25+26+27	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	ND	ND	ND	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	28+29	30+31	36+37+38	39+40+41	51	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	ND	ND	ND	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 20 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

SPECIMEN DESCRIPTION :

Specimen No.	Specimen Description	Location
1	White coating	On body (all 1627-04/ all 1627-08/ all 1627-09/ all 1627-10 styles)
2	Dull black/ grey inseparable coating	On outer wall (1627-13 JET/ 1627-14 JET styles)
3	Navy/ black inseparable coating	On outer wall (1627-13 NY style)
4	Dull white/ black inseparable coating	On outer wall (1627-13 WH/ 1627-14 WH styles)
5	Black plastic (PP-co)	Lid (all 1627-04/ all 1627-08/ all 1627-09/ all 1627-10/ all 1627-13/ all 1627-14/ 1627-12 BK/ 1627-02 SM/ 1627-02 CL/ 1627-02 BK styles); cap of lid (all 1627-08/ all 1627-10/ styles)
6	Dull clear plastic (PP-co)	Body (1627-02 CL style)
7	Bright blue plastic (PP-co)	Lid (1627-12 OXFD/ 1627-02 OXFD styles)
8	Shiny blue plastic (PP-co)	Body (1627-02 OXFD style)
9	Clear grey plastic (PP-co)	Body (1627-02 SM style)
10	Dull red plastic (PP-co)	Lid (1627-02 RD style)
11	Matt red plastic (PP-co)	Body (1627-02 RD style)
12	Dull white plastic (PP-co)	Body (1627-02 WH style)
13	Bright black plastic (PP-co)	Body (1627-02 BK style)
14	White plastic (PP-co)	Lid (1627-12 WH/ 1627-02 WH styles)
15	Dull translucent plastic (PP-co)	Retainer ring (all 1627-12/ all 1627-02 styles)
16	Bright grey plastic (PP-co)	Inner wall (all 1627-12 styles)
17	Translucent plastic (PE-homo)	Straw (all 1627-04/ all 1627-09/ all 1627-13 styles)
18	Silvery plastic (HDPE)	Lockout (all 1627-12/ all 1627-02 styles)
19	Clear black plastic (Polyester)	Body (1627-04 CA/ 1627-08 CA/ 1627-09 CA/ 1627-10 CA styles)
20	Clear plastic (Polyester)	Body (1627-04 CL/ 1627-09 CL/ 1627-10 CL styles)
21	Clear red plastic (Polyester)	Body (1627-04 CRDL/ 1627-10 CRDL styles)
22	Clear orange plastic (Polyester)	Body (1627-04 LA style)
23	Clear blue plastic (Polyester)	Body (1627-04 OXFD/ 1627-08 OXFD/ 1627-09 OXFD/ 1627-10 OXFD styles)
24	Clear light blue plastic (Polyester)	Body (1627-04 TUBL style)

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SPECIMEN DESCRIPTION :

Specimen No.	Specimen Description	Location
25	Clear dark green plastic (Polyester)	Body (1627-04 HTGR style)
26	Clear purple plastic (Polyester)	Body (1627-04 IRIS style)
27	Clear green plastic (Polyester)	Body (1627-04 SPTC style)
28	Off black plastic (POM-co)	Switch (all 1627-14 styles)
29	Grey plastic (POM-co)	Support ring (all 1627-12/ all 1627-02 styles)
30	Black plastic	Lid/ handle (all 1627-04/ all 1627-08/ all 1627-09/ all 1627-10/ all 1627-13 styles); holder of spout (all 1627-04/ all 1627-09/ all 1627-13 styles); cap of lid (all 1627-08/ all 1627-10 styles); lid (all 1627-14/ 1627-02 SM/ 1627-02 CL/ 1627-02 BK styles)
31	Dull clear plastic	Body (1627-02 CL style); outer wall (all 1627-12 styles)
32	Matt black plastic	Band of handle (all 1627-04/ all 1627-08/ all 1627-09/ all 1627-10 styles)
33	Dull black plastic	Tether of cap (1627-08 CA/ 1627-10 CA/ 1627-10 CL styles)
34	Blue plastic	Tether (1627-08 OXFD/ 1627-10 OXFD styles)
35	Red plastic	Tether of cap (1627-10 CRDL style)
36	Light grey soft plastic (Silicone)	Vent stopper (all 1627-04/ all 1627-09/ all 1627-13 styles)
37	Transparent soft plastic (Silicone)	Spout/ connector of straw (all 1627-04/ all 1627-09/ all 1627-13 styles)
38	Translucent grey soft plastic (Silicone)	Keep cap (all 1627-12/ all 1627-02 styles)
39	Translucent soft plastic (Silicone)	Spout (all 1627-12/ all 1627-02 styles)
40	Dull translucent soft plastic (Silicone)	Jet valve (all 1627-12/ all 1627-02 styles)
41	Grey soft plastic (Silicone)	Gasket (all 1627-04/ all 1627-09/ all 1627-08/ all 1627-13/ all 1627-14 styles)
42	Black soft plastic (Silicone)	Ring of lockout (all 1627-12/ all 1627-02 styles)
43	Light grey soft plastic (Silicone)	Vent stopper (all 1627-04 styles)
44	Light grey soft plastic (Silicone)	Vent stopper (all 1627-09/ all 1627-13 styles)
45	Grey soft plastic (Silicone)	Gasket (all 1627-04 styles)
46	Grey soft plastic (Silicone)	Gasket (all 1627-09/ all 1627-13 styles)

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SPECIMEN DESCRIPTION :

Specimen No.	Specimen Description	Location
47	Grey soft plastic (Silicone)	Gasket (all 1627-10 styles)
48	Grey soft plastic (Silicone)	Gasket of lid/ cap (all 1627-08 styles)
49	Grey soft plastic (Silicone)	Gasket (all 1627-14 styles)
50	Silvery metal (18/8 stainless steel)	Inner wall (all 1627-13/ all 1627-14 styles)
51	Silvery metal	Inner wall/ outer wall (all 1627-13/ all 1627-14 styles)

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